

## M-SERIES TAP HEAD CAPACITY CHART

| TAP HEAD    | # PER SET | STD. PROJ. HEIGHT | UNIFIED NATIONAL (UN) |                   | METRIC (ISO)   |                   |
|-------------|-----------|-------------------|-----------------------|-------------------|----------------|-------------------|
|             |           |                   | COARSEST PITCH        | DIAMETER CAPACITY | COARSEST PITCH | DIAMETER CAPACITY |
| <b>M-27</b> | 4         | 0.215             | 12                    | 1.062 - 1.187     | 2.0            | 27 - 30           |
| <b>M-30</b> | 4         | 0.215             | 11                    | 1.187 - 1.375     | 2.0            | 30 - 35           |
| <b>M-35</b> | 4         | 0.165             | 11                    | 1.375 - 1.625     | 2.0            | 35 - 42           |
| <b>M-42</b> | 4         | 0.165             | 10                    | 1.625 - 2.000     | 2.5            | 42 - 51           |
| <b>M-50</b> | 4         | 0.215             | 10                    | 2.000 - 2.375     | 2.5            | 51 - 60           |
| <b>M-60</b> | 4         | 0.215             | 10                    | 2.375 - 2.750     | 2.5            | 60 - 70           |
| <b>M-70</b> | 6         | 0.350             | 8                     | 2.750 - 3.250     | 3.0            | 70 - 83           |
| <b>M-83</b> | 6         | 0.350             | 8                     | 3.250 - 3.750     | 3.0            | 83 - 95           |

**THESE CAPACITIES ARE RECOMMENDATIONS ONLY. CHASERS CAN BE MANUFACTURED OUTSIDE THESE RANGES, BUT THE PERFORMANCE OUT-OF-CAPACITY CHASERS CANNOT BE GUARANTEED.**