# FLEX-HONE<sup>®</sup>FOR ROTORS



Brush Research Manufacturing is proud to offer the Flex-Hone for Rotors. This unique tool utilizes the patented Flex-Hone® technology to produce the ideal surface finish on disc brake rotors and flywheels. The Flex-Hone for Rotors benefits include: completion of more rotors per hone, produces a non-directional pattern, lowers harmonic vibrations eliminating annoying brake noise, and is ideal for new or re-turned rotors and flywheels

# Flex-Hone<sup>®</sup> for Rotors

#### Benefits

- More Rotors Per Hone
- Produces a Non-Directional Pattern
- Lowers Harmonic Vibrations Eliminating Brake Noise
- Is Ideal for New or Re-Turned Rotors and Flywheels



Part Number	Part Description
RMFH240Z25	FLEX-HONE FOR ROTORS 240Z #1525 FINE
RMFH120Z25	FLEX-HONE FOR ROTORS 120Z #1525 MEDIUM
RMFH60Z25	FLEX-HONE FOR ROTORS 60Z #1525 COARSE







After Honing

## An *Undercar Digest Magazine* Top Ten Tool 8 years in a row!

#### Instructions for Use

The Flex-Hone for Rotors should be securely held in a collet, chuck or similar holding device. The disc rotor should be mounted on a brake lathe and rotated between 125 and 210 RPM. Position all guards before starting the tool.

The tool should be chucked securely in a variable speed electric drill motor or low speed air drill. The tool should rotate 300-600 RPM. (never exceed 1000 RPM). Bring the tool into contact with the rotating rotor at a slight angle and work in towards the center and out to the edge of the rotor face. Light, uniform pressure is used. Dwell time against the part produces the desired finish not excessive pressure. The tool is used dry and should be worked for 15 to 20 seconds at a time. Do not overheat by dwelling for longer periods of time. 10-15 seconds clockwise and 5-10 seconds counterclockwise should produce the desired finish.

## **Customer Testimonials**

"Your Flex Hone for Rotors is quite a surprise, a product that actually delivers. I've found the finish on the rotors to be excellent. Your product stands up to the most extreme conditions. Thanks again for developing a top rated tool."

#### **Barry McMorrow**

ASE Certified Technician Morrison Tire Inc. Goodyear Tire Co.

"I personally tested the Flexhone for Rotors for 8 months. During test on all makes and models of cars with various prototypes, the tools produced good finishes. The tools lasted for **over 200 sets of rotors**, conclusion of test indicated this tool is a great idea; and **cheaper** to use over a long period of time, than other brands that are on the market at this time. Thank you for the chance to test a good product, it was very appreciated"

#### Sincerely, Rob Jones, Assistant Manager Midas Muffler



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